# Features

- Any frequency between 1 and 80 MHz accurate to 6 decimal places
- 100% pin-to-pin drop-in replacement to quartz-based oscillators
- Ultra-low phase jitter: 0.5 ps (12 kHz to 20 MHz)
- Frequency stability as low as ±10 PPM
- Industrial or extended commercial temperature range
- LVCMOS/LVTTL compatible output
- Standard 4-pin packages: 2.5 x 2.0, 3.2 x 2.5, 5.0 x 3.2, 7.0 x 5.0 mm x mm
- Instant samples with Time Machine II and field programmable oscillators
- Outstanding silicon reliability of 2 FIT or 500 million hour MTBF
- Pb-free, RoHS and REACH compliant
- Ultra-short lead time

# Electrical Characteristics<sup>[1]</sup>

### **Applications**

- SATA, SAS, Ethernet, PCI Express, video, WiFi
- Computing, storage, networking, telecom, industrial control

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Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
			F	requency R	ange	
Output Frequency Range	f	1	-	80	MHz	
			Frequer	ncy Stability	/ and Aging	l
Frequency Stability	F_stab	-10	-	+10	PPM	Inclusive of Initial tolerance at 25 °C, and variations over
		-20	-	+20	PPM	operating temperature, rated power supply voltage and load
		-25	-	+25	PPM	
		-50	-	+50	PPM	
First year Aging	F_aging	-1.5	-	+1.5	PPM	25°C
10-year Aging		-5	-	+5	PPM	25°C
			Operati	ng Tempera	ature Range	•
Operating Temperature Range	T_use	-20	-	+70	°C	Extended Commercial
		-40	-	+85	°C	Industrial
		S	upply Voltag	e and Curr	ent Consun	nption
Supply Voltage	Vdd	1.71	1.8	1.89	V	Supply voltages between 2.5V and 3.3V can be supported. Contact TQC for additional information.
		2.25	2.5	2.75	V	
		2.52	2.8	3.08	V	
		2.97	3.3	3.63	V	
Current Consumption	ldd	-	31	33	mA	No load condition, f = 20 MHz, Vdd = 2.5V, 2.8V or 3.3V
		-	29	31	mA	No load condition, f = 20 MHz, Vdd = 1.8V
OE Disable Current	I_OD	-	-	31	mA	Vdd = 2.5V, 2.8V or 3.3V, OE = GND, output is Weakly Pulled Down
		-	-	30	mA	Vdd = 1.8 V. OE = GND, output is Weakly Pulled Down
Standby Current	I_std	-	-	70	μΑ	Vdd = 2.5V, 2.8V or 3.3V, $\overline{ST}$ = GND, output is Weakly Pulled Down
		-	-	10	μA	Vdd = 1.8 V. $\overline{ST}$ = GND, output is Weakly Pulled Down
			LVCMOS	Output Ch	aracteristic	s
Duty Cycle	DC	45	-	55	%	
Rise/Fall Time	Tr, Tf	-	1.2	2	ns	15 pF load, 10% - 90% Vdd
Output Voltage High	VOH	90%	-	-	Vdd	IOH = -6 mA, IOL = 6 mA, (Vdd = 3.3V, 2.8V, 2.5V)
Output Voltage Low	VOL	-	-	10%	Vdd	IOH = -3 mA, IOL = 3 mA, (Vdd = 1.8V)
	•		Inp	ut Characte	ristics	
Input Voltage High	VIH	70%	-	-	Vdd	Pin 1, OE or ST
Input Voltage Low	VIL	-	-	30%	Vdd	Pin 1, OE or ST
Input Pull-up Impedance	Z_in	-	100	250	kΩ	Pin 1, OE logic high or logic low, or ST logic high
		2	-	-	MΩ	Pin 1, ST logic low

Note:

1. All electrical specifications in the above table are specified with 15 pF output load and for all Vdd(s) unless otherwise stated.

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# Electrical Characteristics<sup>[1]</sup>(Continued)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition		
Startup and Resume Timing								
Startup Time	T_start	-	7	10	ms	Measured from the time Vdd reacheTQCs rated minimum value		
OE Enable/Disable Time	T_oe	-	-	150	ns	f = 80 MHz, For other frequencies, T_oe = 100 ns + 3 cycles		
Resume Time	T_resume	-	6	10	ms	In standby mode, measured from the time $\overline{\text{ST}}$ pin crosses 50% threshold. Refer to Figure 5.		
				Jitter				
RMS Period Jitter	T_jitt	-	1.5	2	ps			
		-	2	3	ps	f = 75 MHz, Vdd = 1.8V		
RMS Phase Jitter (random)	T_phj	-	0.5	1	ps	f = 10 MHz, Integration bandwidth = 12 kHz to 20 MHz		

#### Note:

1. All electrical specifications in the above table are specified with 15 pF output load and for all Vdd(s) unless otherwise stated.

# **Pin Configuration**

Pin	Symbol		Functionality			
		Output Enable	H or Open <sup>[2]</sup> : specified frequency output L: output is high impedance. Only output driver is disabled.		Top View	7
1	OE/ ST	Standby	H or Open <sup>[2]</sup> : specified frequency output L: output is low (weak pull down). Device goes to sleep mode. Supply current reduces to I_std.	OE/ST	1 4	VDD
2	GND	Power	Electrical ground <sup>[3]</sup>	1		
3	OUT	Output	Oscillator output	GND	2 3	
4	VDD	Power	Power supply voltage <sup>[3]</sup>	GND		

#### Notes:

2. A pull-up resistor of <10 k $\Omega$  between OE/  $\overline{ST}$  pin and Vdd is recommended in high noise environment.

3. A capacitor of value 0.1 µF between Vdd and GND is required.

# **Absolute Maximum**

Attempted operation outside the absolute maximum ratings of the part may cause permanent damage to the part. Actual performance of the IC is only guaranteed within the operational specifications, not at absolute maximum ratings.

Parameter	Min.	Max.	Unit
StorageTemperature	-65	150	°C
VDD	-0.5	4	V
Electrostatic Discharge	-	2000	V
Soldering Temperature (follow standard Pb free soldering guidelines)	-	260	°C
Junction Temperature	-	150	°C

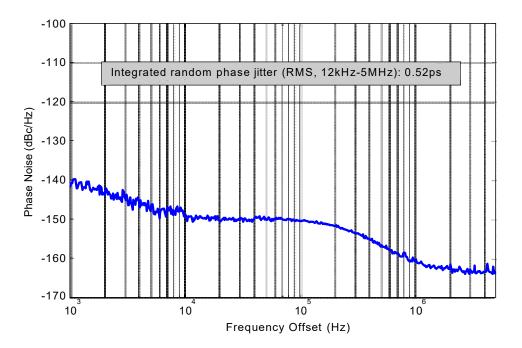
## **Thermal Consideration**

Package	θJA, 4 Layer Board (°C/W)	θJA, 2 Layer Board (°C/W)	θJC, Bottom (°C/W)
7050	191	263	30
5032	97	199	24
3225	109	212	27
2520	117	222	26

# **Environmental Compliance**

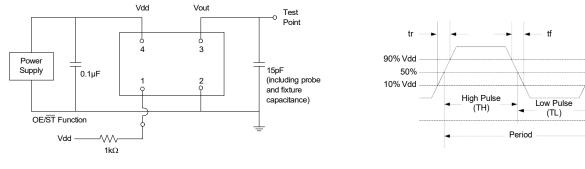
Parameter	Condition/Test Method		
Mechanical Shock	MIL-STD-883F, Method2002		
Mechanical Vibration	MIL-STD-883F, Method2007		
Temperature Cycle	JESD22, Method A104		
Solderability	MIL-STD-883F, Method2003		
Moisture SenTQCivity Level	MSL1 @ 260°C		

# **Phase Noise Plot**





# **Test Circuit and Waveform**



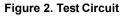


Figure 3. Waveform

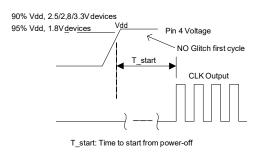
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Notes:

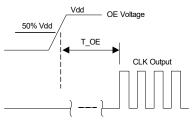
4. Duty Cycle is computed as Duty Cycle = TH/Period.

5. TQC8208 supports the configurable duty cycle feature. For custom duty cycle at any given frequency, contact TQC.

# **Timing Diagram**

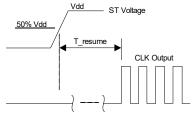


## Figure 4. Startup Timing (OE/ST Mode)



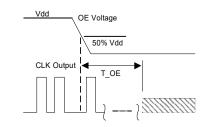
T\_OE: Time to re-enable the clock output





T\_resume: Time to resume from ST

## Figure 5. Standby Resume Timing (ST ModeOnly)



T\_OE: Time to put the output drive in High Zmode

## Figure 7. OE Disable Timing (OE Mode Only)

### Notes:

6. TQC8208 supports "no runt" pulses and "no glitch" output during startup or resume.
 7. TQC8208 supports gated output which is accurate within rated frequency stability from the first cycle.

# Performance Plots<sup>[8]</sup>

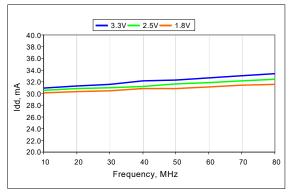


Figure 8. Idd vs Frequency

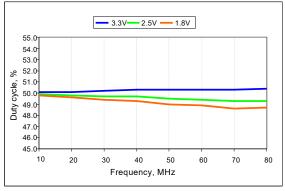


Figure 10. Duty Cycle vs Frequency

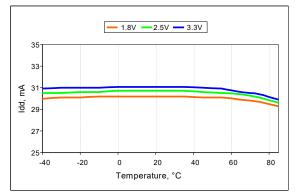


Figure 12. Idd vs Temperature, 10 MHz Output

### Note:

8. All plots are measured with 15 pF load at room temperature, unless otherwise stated.

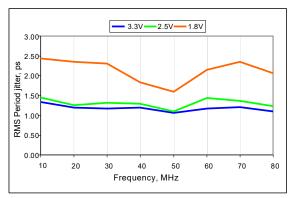


Figure 9. RMS Period Jitter vs Frequency

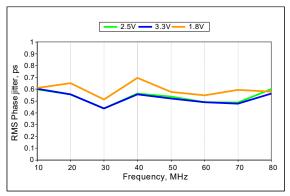


Figure 11. RMS Phase Jitter vs Frequency

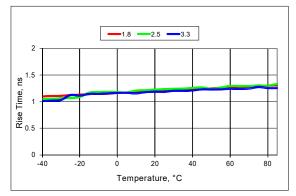


Figure 13. Rise Time vs Temperature, 75 MHz Output 10%-90% Vdd

## **Programmable Drive Strength**

The TQC8208 includes a programmable drive strength feature to provide a simple, flexible tool to optimize the clock rise/fall time for specific applications. Benefits from the programmable drive strength feature are:

- Improves system radiated electromagnetic interference (EMI) by slowing down the clock rise/fall time
- Improves the downstream clock receiver's (RX) jitter by decreasing (speeding up) the clock rise/fall time.
- Ability to drive large capacitive loads while maintaining full swing with sharp edge rates.

For more detailed information about rise/fall time control and drive strength selection, see the TQC Applications Note section;

### EMI Reduction by Slowing Rise/Fall Time

Figure 14 shows the harmonic power reduction as the rise/fall times are increased (slowed down). The rise/fall times are expressed as a ratio of the clock period. For the ratio of 0.05, the signal is very close to a square wave. For the ratio of 0.45, the rise/fall times are very close to near-triangular waveform. These results, for example, show that the 11th clock harmonic can be reduced by 35 dB if the rise/fall edge is increased from 5% of the period to 45% of the period.

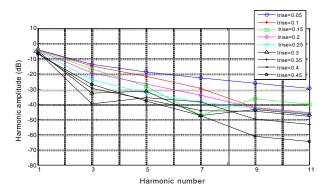


Figure 14. Harmonic EMI reduction as a Function of Slower Rise/Fall Time

### Jitter Reduction with Faster Rise/Fall Time

Power supply noise can be a source of jitter for the downstream chipset. One way to reduce this jitter is to increase rise/fall time (edge rate) of the input clock. Some chipsets would require faster rise/fall time in order to reduce their senTQCivity to this type of jitter. The TQC8208 provides up to 3 additional high drive strength settings for very fast rise/fall time. Refer to the Rise/Fall Time Tables to determine the proper drive strength.

### **High Output Load Capability**

The rise/fall time of the input clock varies as a function of the actual capacitive load the clock drives. At any given drive strength, the rise/fall time becomes slower as the output load increases. As an example, for a 3.3V TQC8208 device with default drive strength setting, the typical rise/fall time is 1.15ns for 15 pF output load. The typical rise/fall time slows down to 2.72ns when the output load increases to 45 pF. One can

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choose to speed up the rise/fall time to 1.41ns by then increasing the drive strength setting on the TQC8208.

The TQC8208 can support up to 60 pF or higher in maximum capacitive loads with up to 3 additional drive strength settings. Refer to the Rise/Tall Time Tables to determine the proper drive strength for the desired combination of output load vs. rise/fall time

### **TQC8208 Drive Strength Selection**

Tables 1 through 5 define the rise/fall time for a given capacitive load and supply voltage.

- 1. Select the table that matches the TQC8208 nominal supply voltage (1.8V, 2.5V, 2.8V, 3.0V, 3.3V).
- 2. Select the capacitive load column that matches the application requirement (5 pF to 60 pF)
- 3. Under the capacitive load column, select the desired rise/fall times.
- 4. The left-most column represents the part number code for the corresponding drive strength.
- 5. Add the drive strength code to the part number for ordering purposes.

### **Calculating Maximum Frequency**

Based on the rise and fall time data given in Tables 1 through 4, the maximum frequency the oscillator can operate with guaranteed full swing of the output voltage over temperature as follows:

ax Frequency = 
$$\frac{1}{3.5 \text{ x Trf}_{10/90}}$$

Where Trf 10/90 is the typical rise/fall time at 10% to 90% Vdd.

### Example 1

М

Calculate  $f_{MAX}$  for the following condition:

- Vdd = 1.8V (Table 1)
- · Capacitive Load: 30 pF
- Typical Tr/f time = 5 ns (rise/fall time part number code = G)

Part number for the above example:

TQC8208AITG2-18E-57.000000



Drive strength code is inserted here. Default setting is "-"

# Rise/Fall Time (10% to 90%) vs $\rm C_{\rm LOAD}$ Tables

	Rise/Fall Time Typ (ns)					
Drive Strength \ C <sub>LOAD</sub>	5 pF	15 pF	30 pF	45 pF	60 pF	
L	12.45	17.68	19.48	46.21	57.82	
Α	6.50	10.27	16.21	23.92	30.73	
R	4.38	7.05	11.61	16.17	20.83	
В	3.27	5.30	8.89	12.18	15.75	
S	2.62	4.25	7.20	9.81	12.65	
D	2.19	3.52	6.00	8.31	10.59	
т	1.76	3.01	5.14	7.10	9.15	
E	1.59	2.59	4.49	6.25	7.98	
U	1.49	2.28	3.96	5.55	7.15	
F	1.22	2.10	3.57	5.00	6.46	
W	1.07	1.88	3.23	4.50	5.87	
G	1.01	1.64	2.95	4.12	5.40	
X	0.96	1.50	274	3.80	4.98	
К	0.92	1.41	2.56	3.52	4.64	
Y	0.88	1.34	2.39	3.25	4.32	
Q	0.86	1.29	2.24	3.04	4.06	
Z or "-": Default	0.82	1.24	2.07	2.89	3.82	
М	0.77	1.20	1.94	2.72	3.61	
N	0.66	1.15	1.84	2.58	3.41	
Р	0.51	1.09	1.76	2.45	3.24	

	Rise/Fall Time Typ (ns)					
Drive Strength \ C <sub>LOAD</sub>	5 pF	15 pF	30 pF	45 pF	60 pF	
L	8.68	13.59	18.36	32.70	42.06	
A	4.42	7.18	11.93	16.60	21.38	
R	2.93	4.78	8.15	11.19	14.59	
В	2.21	3.57	6.19	8.55	11.04	
S	1.67	2.87	4.94	6.85	8.80	
D	1.50	2.33	4.11	5.68	7.33	
т	1.06	2.04	3.50	4.84	6.26	
E	0.98	1.69	3.03	4.20	5.51	
U	0.93	1.48	2.69	3.73	4.92	
F	0.90	1.37	2.44	3.34	4.42	
W	0.87	1.29	2.21	3.04	4.02	
G or "-": Default	0.67	1.20	2.00	2.79	3.69	
Х	0.44	1.10	1.86	2.56	3.43	
К	0.38	0.99	1.76	2.37	3.18	
Y	0.36	0.83	1.66	2.20	2.98	
Q	0.34	0.71	1.58	2.07	2.80	
Z	0.33	0.65	1.51	1.95	2.65	
М	0.32	0.62	1.44	1.85	2.50	
N	0.31	0.59	1.37	1.77	2.39	
Р	0.30	0.57	1.29	1.70	2.28	

Table 1. Vdd = 1.8V Rise/Fall Times for Specific  $C_{LOAD}$ 

Rise/Fall Time Typ (ns)					
Drive Strength \ C <sub>LOAD</sub>	5 pF	15 pF	30 pF	45 pF	60 pF
L	7.93	12.69	17.94	30.10	38.89
Α	4.06	6.66	11.04	15.31	19.80
R	2.68	4.40	7.53	10.29	13.37
В	2.00	3.25	5.66	7.84	10.11
S	1.59	2.57	4.54	6.27	8.07
D	1.19	2.14	3.76	5.21	6.72
т	1.00	1.79	3.20	4.43	5.77
E	0.94	1.51	2.78	3.84	5.06
U	0.90	1.38	2.48	3.40	4.50
F	0.87	1.29	2.21	3.03	4.05
W	0.62	1.19	1.99	2.76	3.68
G or "-": Default	0.41	1.08	1.84	2.52	3.36
X	0.37	0.96	1.72	2.33	3.15
К	0.35	0.78	1.63	2.15	2.92
Y	0.33	0.67	1.54	2.00	2.75
Q	0.32	0.63	1.46	1.89	2.57
Z	0.31	0.60	1.39	1.80	2.43
М	0.30	0.57	1.31	1.72	2.30
N	0.30	0.56	1.22	1.63	2.22
Р	0.29	0.54	1.13	1.55	2.13

Table 3. Vdd = 2.8V Rise/Fall Times for Specific C<sub>LOAD</sub>

Table 2. Vdd = 2.5V Rise/Fall Times for Specific  $C_{LOAD}$ 

Rise/Fall Time Typ (ns)					
Drive Strength \ C <sub>LOAD</sub>	5 pF	15 pF	30 pF	45 pF	60 pF
L	7.18	11.59	17.24	27.57	35.57
Α	3.61	6.02	10.19	13.98	18.10
R	2.31	3.95	6.88	9.42	12.24
В	1.65	2.92	5.12	7.10	9.17
S	1.43	2.26	4.09	5.66	7.34
D	1.01	1.91	3.38	4.69	6.14
т	0.94	1.51	2.86	3.97	5.25
E	0.90	1.36	2.50	3.46	4.58
U	0.86	1.25	2.21	3.03	4.07
F or "-": Default	0.48	1.15	1.95	2.72	3.65
W	0.38	1.04	1.77	2.47	3.31
G	0.36	0.87	1.66	2.23	3.03
X	0.34	0.70	1.56	2.04	2.80
К	0.33	0.63	1.48	1.89	2.61
Y	0.32	0.60	1.40	1.79	2.43
Q	0.32	0.58	1.31	1.69	2.28
Z	0.30	0.56	1.22	1.62	2.17
М	0.30	0.55	1.12	1.54	2.07
N	0.30	0.54	1.02	1.47	1.97
Р	0.29	0.52	0.95	1.41	1.90

Table 4. Vdd = 3.3V Rise/Fall Times for Specific  $C_{LOAD}$ 

# Instant Samples with Time Machine and Field Programmable Oscillators

TQCime supports a field programmable version of the TQC8208 low power oscillator for fast prototyping and real time custom- ization of features. The <u>field programmable</u> <u>devices</u> (FP devices) are available for all five standard TQC8208 package sizes and can be configured to one's exact specification using the <u>Time Machine II</u>, an USB powered MEMS oscillator programmer.

# Customizable Features of the TQC8208 FP Devices Include

- Any frequency between 1 80 MHz
- Three frequency stability options, ±20 PPM, ±25 PPM, ±50 PPM
- Two operating temperatures, -20 to 70°C or -40 to 85°C
- Five supply voltage options, 1.8V, 2.5V, 2.8V, 3.0V, and 3.3V
- · Output drive strength

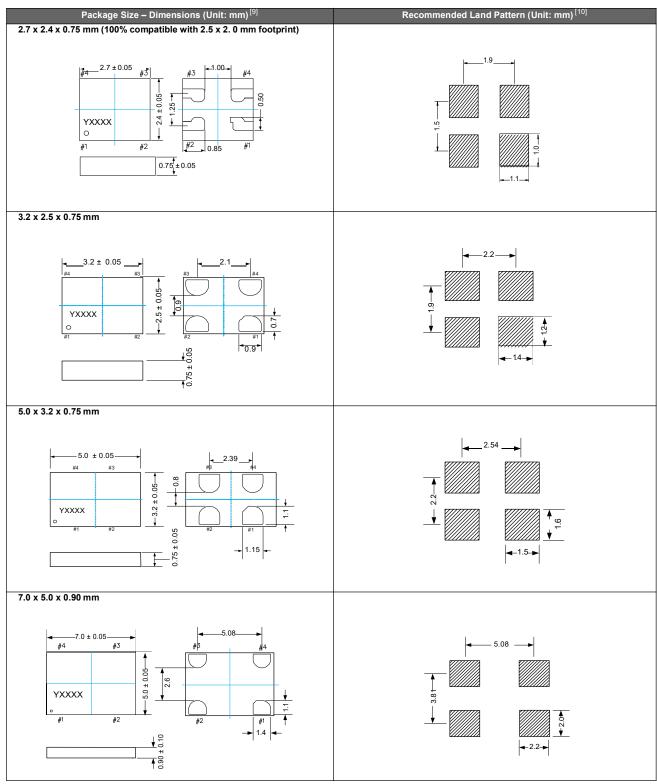
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For more information regarding TQC's field programmable solutions, contact to TQC.

TQC8208 is typically factory-programmed per customer ordering codes for volume delivery.

# **Dimensions and Patterns**

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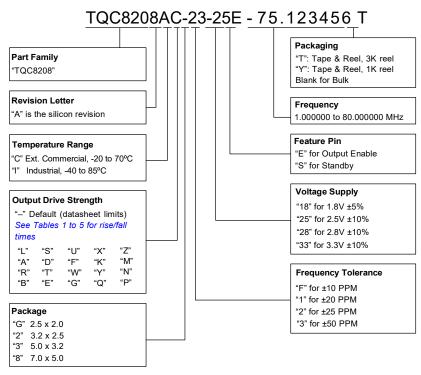
Notes:

Top marking: Y denotes manufacturing origin and XXXX denotes manufacturing lot number. The value of "Y" will depend on the assembly location of the device.
 A capacitor of value 0.1 µF between Vdd and GND is required.

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# **Ordering Information**

The Part No. Guide is for reference only. To customize and build an exact part number, use the TQC Part Number Generator.



## **Additional Information**

Document	Description	Download Link
Time Machine II	MEMS oscillator programmer	
Field Programmable Oscillators	Devices that can be programmable in the field by Time Machine II	
Manufacturing Notes	Tape & Reel dimension, reflow profile and other manufacturing related info	
Qualification Reports	RoHS report, reliability reports, composition reports	
Performance Reports	Additional performance data such as phase noise, current consumption and jitter for selected frequencies	
Termination Techniques	Termination design recommendations	
Layout Techniques	Layout recommendations	

# Silicon MEMS Outperforms Quartz

## **Best Reliability**

Silicon is inherently more reliable than quartz. Figure 1 shows a comparison with quartz technology.

### Why is EpiSeal<sup>™</sup> MEMS Best in Class:

- EpiSeal MEMS resonators are hermetically vacuumsealed during wafer processing, which eliminates foreign particles and improves long term aging and reliability
- MEMS resonator is paired with advanced analog IC

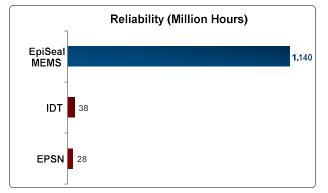


Figure 1. Reliability Comparison<sup>[1]</sup>

### **Best Aging**

Unlike quartz, EpiSeal MEMS oscillators have excellent longterm aging performance which is why every new EpiSeal MEMS product specifies 10-year aging.

### Why is EpiSeal MEMS Best in Class:

- EpiSeal MEMS resonators are hermetically vacuumsealed during wafer processing, which eliminates foreign particles and improves long term aging and reliability
- Inherently better immunity of electrostatically driven
  MEMS resonator

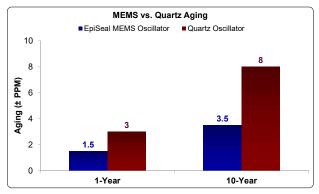


Figure 2. Aging Comparison<sup>[2]</sup>

# Best Electro Magnetic Susceptibility (EMS)

EpiSeal MEMS oscillators in plastic packages are up to 54 times more immune to external electromagnetic fields than quartz oscillators as shown in Figure 3.

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### Why is EpiSeal MEMS Best in Class:

- Internal differential architecture for best common mode noise rejection
- Electrostatically driven MEMS resonator is more immune to EMS

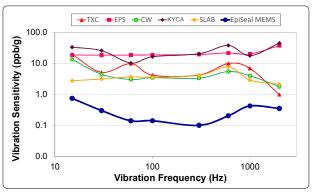


Figure 3. Electro Magnetic Susceptibility (EMS)<sup>[3]</sup>

### **Best Power Supply Noise Rejection**

EpiSeal MEMS oscillators are more resilient against noise on the power supply. A comparison is shown in Figure 4.

### Why is EpiSeal MEMS Best in Class:

- On-chip regulators and internal differential architecture for common mode noise rejection
- MEMS resonator is paired with advanced analog CMOS IC

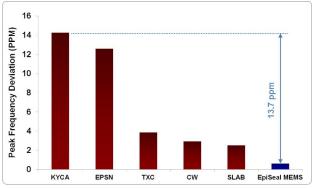


Figure 4. Power Supply Noise Rejection<sup>[4]</sup>

## **Best Vibration Robustness**

High-vibration environments are all around us. All electronics, from handheld devices to enterprise servers and storage systems are subject to vibration. Figure 5 shows a comparison of vibration robustness.

### Why is EpiSeal MEMS Best in Class:

- The moving mass of MEMS resonators is up to 3000 times smaller than quartz
- Center-anchored MEMS resonator is the most robust design

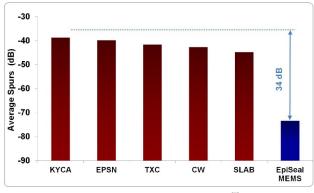


Figure 5. Vibration Robustness<sup>[5]</sup>

### Best Shock Robustness

EpiSeal MEMS oscillators can withstand at least 50,000g shock. They maintain their electrical performance in operation during shock events. A comparison with quartz devices is shown in Figure 6.

TOKYO QUARTZ CO.,LTD

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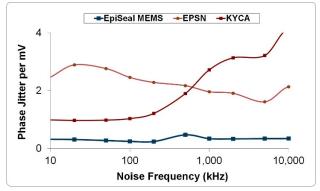


Figure 6. Shock Robustness<sup>[6]</sup>

Figure labels: TXC = TXC Epson = EPSN Connor Winfield = CW

Kyocera = KYCA SiLabs = SLAB TQC = EpiSeal MEMS 1. Data source: Reliability documents of named companies.

- 2. Data source: TQC and quartz oscillator devices datasheets.
- 3. Test conditions for Electro Magnetic Susceptibility (EMS):
  - According to IEC EN61000-4.3 (Electromagnetic compatibility standard)
  - Field strength: 3V/m
  - Radiated signal modulation: AM 1 kHz at 80% depth
  - Carrier frequency scan: 80 MHz 1 GHz in 1% steps
  - Antenna polarization: Vertical
  - DUT position: Center aligned to antenna
  - Devices used in this test:

Label	Manufacturer	Part Number	Technology
EpiSeal MEMS	TQC	TQC9120AC-1D2-33E156.250000	MEMS + PLL
EPSN	Epson	EG-2102CA156.2500M-PHPAL3	Quartz, SAW
TXC	TXC	BB-156.250MBE-T	Quartz, 3 <sup>rd</sup> Overtone
CW	Conner Winfield	P123-156.25M	Quartz, 3 <sup>rd</sup> Overtone
KYCA	AVX Kyocera	KC7050T156.250P30E00	Quartz, SAW
SLAB	SiLab	590AB-BDG	Quartz, 3 <sup>rd</sup> Overtone + PLL

### 4. 50 mV pk-pk Sinusoidal voltage.

### Devices used in this test:

Label	Manufacturer	Part Number	Technology
EpiSeal MEMS	TQC	TQC8208AI-33-33E-25.000000	MEMS + PLL
NDK	NDK	NZ2523SB-25.6M	Quartz
KYCA	AVX Kyocera	KC2016B25M0C1GE00	Quartz
EPSN	Epson	SG-310SCF-25M0-MB3	Quartz

### 5. Devices used in this test:

same as EMS test stated in Note 3.

### 6. Test conditions for shock test:

MIL-STD-883F Method 2002

Condition A: half sine wave shock pulse, 500-g, 1ms

• Continuous frequency measurement in 100 µs gate time for 10 seconds

Devices used in this test:

same as EMS test stated in Note 3.

7. Additional data, including setup and detailed results, is available upon request to qualified customer.